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3M<sup>™</sup> Polyimide Tape 8998

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## **Product Description**

3M<sup>™</sup> Polyimide Tape 8998 is an amber colored polyimide tape with silicone pressure sensitive adhesive. Tape construction is ideal for applications that may require high temperature, chemical, and abrasion resistance with the benefit of transparency.

# **Product Features**

- Polyimide films offer excellent thermal, abrasion, and chemical resistance while maintaining their flexibility.
- Amber color makes tape placement obvious for both application and removal.
- Thin backing leaves a sharp paint line and some conformability.
- Silicone adhesives offer high heat resistance compared to many rubber and acrylic adhesives, reducing failure due to softening, oozing, and adhesive transfer.
- Silicone adhesive removes cleanly from many surfaces.
- Linered version available for die-cuts.

## **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

# Typical Physical Properties

Property	Values Additional Information		
Backing	Polyimide		
Adhesive Type	Silicone		
Color	Amber		
Backing Thickness (mm)	0.051 mm	View 🔨	
Test Method: ASTM D3652			
Total Tape Thickness (mil)	3.3 mil	View ^	
Test Method: ASTM D3652			
Total Tape Thickness (mm)	0.085 mm	View ^	
Test Method: ASTM D3652			
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Backing Thickness	2 mil	View ^		
Test Method: ASTM D3652				
Typical Performance Characteristics				
Property	Values	Additional Information		
Tensile Strength	96.3 N/cm	View ^		
Test Method: ASTM D3759				
180° Peel Adhesion	2 N/cm	View ^		
Test Method: ASTM D3330				
Notes: 12 in/min (300 mm/min)				
180° Peel Adhesion	19 oz/in	View ^		
Test Method: ASTM D3330				
Notes: 12 in/min (300 mm/min)				
Tensile Strength	880 oz/in	View ^		
Test Method: ASTM D3759				

Elongation at Break (%)	49 %	View ^		
Test Method: ASTM D3759				
Long Term Temperature Resistance	260 °C			
Long Term Temperature Resistance	500 °F			

# Available Sizes

Property	Values	Additional Information
Standard Roll Length	33 m	
Standard Roll Length	36 yd	

# Storage and Shelf Life



Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 60% relative humidity in the original packaging material. To obtain best performance, use this product within 24 months from date of manufacture.

#### **Bottom Matter**

#### ЗM

Industrial Adhesives and Tapes Division 3M Center, Building 225-3S-06 St. Paul, MN 55144-1000 800-362-3550

## Trademarks

3M is a trademark of 3M Company.

### Handling/Application Information

Application Examples

- Masking parts for powder coat painting.
- Masking edges of overlap seams in metal bonding process where excess adhesive flows onto tape. Minimizes clean-up on tape removal.
- Provides a good barrier for separation of dissimilar metals.

#### References

Property	Values
3m.com Product Page	https://www.3m.com/3M/en_US/p/d/b40067110/
Safety Data Sheet SDS	https://www.3m.com/3M/en_US/company-us/SDS-search/results/? gsaAction=msdsSRA&msdsLocale=en_US&co=ptn&q=8998

#### Family Group

#### Link Tags:



Products	Backing	Adhesive Type	Color	Backing Thickness (mm)	Total Tape Thickness (mm)	Tensile Strength	Long Term Temperature Resistance
8998	Polyimide	Silicone	Amber	0.051 mm	0.085 mm	96.3 N/cm	500 °F

### **ISO Statement**

This product was manufactured under a quality system registered to ISO 9001 standards.

#### Information

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